

# Micromax™ 5951

## Electronic Inks and Pastes

### Multilayer Dielectric

Micromax™ 5951 Dielectric is a multilayer interconnect dielectric. Micromax™ 5951 is part of a thick film ink system for building smaller multilayer interconnect circuits with up to seven metal levels.

### Product information

Solvent or thinner Micromax™ 9179

### Rheological properties

Viscosity 220 - 295<sup>[1]</sup> Pa.s

[1]: Brookfield 2xHAT, UC&SP, 10 rpm, 25°C

### Application technique

Mask mesh 325  
Drying time 15 min  
Drying temperature 150 °C  
Recommended film thickness, fired 40 - 60<sup>[2]</sup> μm  
Leveling time 5 - 10 min

[2]: 3 fired layers

### Electrical properties

Dielectric Constant 6 - 10  
Dissipation Factor ≤0.5 %  
Insulation Resistance, DC ≥1E11 Ohm  
Breakdown Voltage ≥700 V

[3]: at 100VDC

[4]: VDC, at 25.4μm

### Storage and stability

Shelf life 6<sup>[5]</sup> months

[5]: in unopened containers, from date of shipment, at temperature <25°C

### Additional information

How to use

#### Processing

- **Printing**

- Use a 325-mesh screen. Print, dry, and fire three layers of dielectric (via filling after the first and third layers) to achieve a total dielectric thickness of 40-50μm between metal levels. Single wet-pass printing is possible.

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- **Drying**
  - Allow print to level for 5-10 minutes before drying at 150 °C for 15 minutes.
- **Firing**
  - Fire each dielectric print after drying. Use a 30-minute profile with an 850 °C peak temperature held for 10 minutes.

### Properties

#### Typical Physical Properties

Test	Properties
Via Retention	12 mil nominal

Information in this datasheet shows anticipated typical physical properties for Micromax™ 5951 based on specific controlled experiments in our labs and are not intended to represent the product specifications, details of which are available upon request.

### Storage and shelf life

Containers should be stored, tightly sealed, in a clean, stable environment at room temperature (<25 °C). Shelf life of material in unopened containers is six months from date of shipment. Some settling of solids may occur and compositions should be thoroughly mixed prior to use.

### Safety and handling

For safety and handling information pertaining to this product, read Safety Data Sheet (SDS).